

# Fan Coils

# Valve packages general data: V-D8E

Zehnder Rittling Console and High Capacity Fan Coils have standard valve packages available as a factory built assembly and field-installed option for the main cooling coil and optional heating coil. Vertical Hi-Stack Fan Coils are the exception where all valve packages are factory installed. All valve packages are manufactured within strict tolerances and are hydrostatically tested for leaks. All cooling piping and components are located directly above the drain pan to allow condensate to be captured and properly drained. Insulation of the factory valve package is not required. However, all field connections downstream of the valve package should be insulated.

### Valve package components

Zehnder Rittling valve packages consist of a variety of components and selection of each combination is dependent upon the application. The following sections provide a detailed description of each of the components. Following this section are additional schematic illustrations and mechanical specifications and photos.

# Interconnecting piping

Interconnecting piping refers to the copper piping which is attached to the coil connections and to which all other components (i.e. control valves, end valves, circuit setters, etc.) are attached. Piping is 1/2" nominal (5/8" OD) copper.

#### Deluxe valve package

The deluxe valve package includes the main components of the valve package (i.e. interconnecting piping, control valves, and end valves) while also including unions at the coil connections and a strainer on the supply water pipe.

All valve package components are solder end connections.

Each deluxe valve package includes a ball valve and strainer for the supply water pipe and one of the following end valves on the return water pipe; ball valve, manual circuit setter, or automatic circuit setter. These valves serve as the field connection points on all of the Zehnder Rittling valve packages. Consult the factory for inclusion of the other types of valves as end valves.

#### Unions

The unions are cast bronze construction and close with a minimum amount of effort. Used for quick connect and disconnect of valve package components to minimize required field labor during servicing of the unit.

Part	Material
Nut	Brass
Body	Brass

Temperature 325 °F maximum

Working pressure 600 PSI



#### Strainer

The Y-type strainer body is constructed of brass with a 16 mesh 304 stainless steel screen. Used for removal of small particles from the water supply pipe during normal system operation. The strainer helps protect the coil and minimizes the chance of control valves clogging. Screens should be regularly removed and cleaned as part of a routine maintenance schedule.

Part Material Body Forged brass

Ball Brass/chrome plated

Seat PTFE Stem Brass Seals Viton

Screen 304 stainless steel (20 mesh)

Temperature 325 °F maximum

Working pressure 600 PSI

#### Ball valve

Ball valves, also known as end valves, allow the unit to be cut off for servicing purposes. They have a low resistance to water flow, operate easily, and are often used for water balancing. These valves have a compact handle that rotates 90 degrees to a fully open position. The valve body is forged brass and the ball is polished brass with virgin Teflon seats and seals. Ball valves are available as end valves on both the supply and return water pipes.

Part Material Body Forged brass

Ball Brass, chrome plated

Seat PTFE
Stem Brass
Seals Viton

Temperature 325 °F maximum

Working pressure 600 PSI

#### **Balance valve**

The balance valve body is constructed of bronze and is used to balance hydronic circuits.

PartMaterialBodyBronzeO-RingEPDM



#### Manual circuit setter

A manual circuit setter, also known as a manual flow control valve, acts as both a flow setting device and a stop valve, taking the place of a ball valve. This valve allows water flow through the fan coil unit and can be set quickly and accurately. The manual circuit setter includes two measuring ports in the valve body to be used for pressure drop measurements during system balancing. This pressure drop can be compared to factory supplied curves showing the corresponding flow rate. This valve shall have a 360 degree turn handwheel with memory feature including a locking feature for tamperproof setting.

Part Material

Body Nonferrous copper alloy Spindle Nonferrous copper alloy

Seat Bronze
Probe seals EPDM
Handwheel Red mylar

Temperature 250 °F maximum

Working pressure 250 PSI

## 3-way on/off valve

These 1/2" valves are normally closed to the coil as standard and will isolate the coil during a loss of power. Upon response to a signal from the controller, the valve will be either fully open allowing full flow to the coil or fully closed to the coil diverting full flow to the bypass line. All 3-way valve configurations include a balance fitting in the bypass line to allow proper flow balancing. These valves are located in the water supply pipe, have a  $C_{\nu}$  of 4.0, and close off DP of 20 PSI.

Part Material Body Forged brass

Stem Nickel plated/chrome plated brass

Seat Brass Paddle/plug Buna N

Actuator Stainless steel base plate, aluminum cover

Temperature 200 °F maximum

Working pressure 300 PSI

