

Fan Coils Valve packages general data: V-B9E

Zehnder Rittling Console and High Capacity Fan Coils have standard valve packages available as a factory built assembly and field-installed option for the main cooling coil and optional heating coil. Vertical Hi-Stack Fan Coils are the exception where all valve packages are factory installed. All valve packages are manufactured within strict tolerances and are hydrostatically tested for leaks. All cooling piping and components are located directly above the drain pan to allow condensate to be captured and properly drained. Insulation of the factory valve package is not required. However, all field connections downstream of the valve package should be insulated.

Valve package components

Zehnder Rittling valve packages consist of a variety of components and selection of each combination is dependent upon the application. The following sections provide a detailed description of each of the components. Following this section are additional schematic illustrations and mechanical specifications and photos.

Interconnecting piping

Interconnecting piping refers to the copper piping which is attached to the coil connections and to which all other components (i.e. control valves, end valves, circuit setters, etc.) are attached. Piping is 1/2" nominal (5/8" OD) copper.

Basic valve package

The basic valve package includes only the main components of the valve package (i.e. interconnecting piping, control valves, and end valves).

All valve package components are solder end connections.

Each basic valve package includes a ball valve for the supply water pipe and one of the following end valves on the return water pipe; ball valve, manual circuit setter, or automatic circuit setter. These valves serve as the field connection points on all of the Zehnder Rittling valve packages. Consult the factory for inclusion of the other types of valves as end valves.

Ball valves

Ball valves, also known as end valves, allow the unit to be cut off for servicing purposes. They have a low resistance to water flow, operate easily, and are often used for water balancing. These valves have a compact handle that rotates 90 degrees to a fully open position. The valve body is forged brass and the ball is polished brass with virgin Teflon seats and seals. Ball valves are available as end valves on both the supply and return water pipes.

Part	Material
Body	Forged brass

Ball Brass, chrome plated

Seat PTFE Stem Brass Seals Viton

Temperature 325 °F maximum

Working pressure 600 PSI



Balance valve

The balance valve body is constructed of bronze and is used to balance hydronic circuits.

PartMaterialBodyBronzeO-RingEPDM

Automatic circuit setter

An automatic circuit setter is an automatic flow control device that includes a ball valve cast in the valve body and is located on the return water pipe. The automatic circuit setter consists of a stainless steel/brass flow cartridge and a contoured orifice plate. As the pressure drop increases, the flow cartridge will move into the contoured orifice plate to decrease the flow. This flexing action provides a constant flow, independent of pressure (2-80 PSI), and makes it difficult to clog and resistant to cavitation damage. This valve sets flow through the coil without any action required by a system balancer. The automatic circuit setter includes two measuring ports in the valve body to be used for pressure drop and temperature measurements.

Part Material Body Forged brass

Ball Brass, chrome plated Flow cartridge Stainless steel/brass

Seals Viton Ball seal PTFE

Temperature 325 °F maximum

Working pressure 600 PSI



3-way on/off valve

These 1/2" valves are normally closed to the coil as standard and will isolate the coil during a loss of power. Upon response to a signal from the controller, the valve will be either fully open allowing full flow to the coil or fully closed to the coil diverting full flow to the bypass line. All 3-way valve configurations include a balance fitting in the bypass line to allow proper flow balancing. These valves are located in the water supply pipe, have a C_v of 4.0, and close off DP of 20 PSI.

PartMaterialBodyForged brass

Stem Nickel plated/chrome plated brass

Seat Brass Paddle/plug Buna N

Actuator Stainless steel base plate, aluminum cover

Temperature 200 °F maximum

Working pressure 300 PSI

