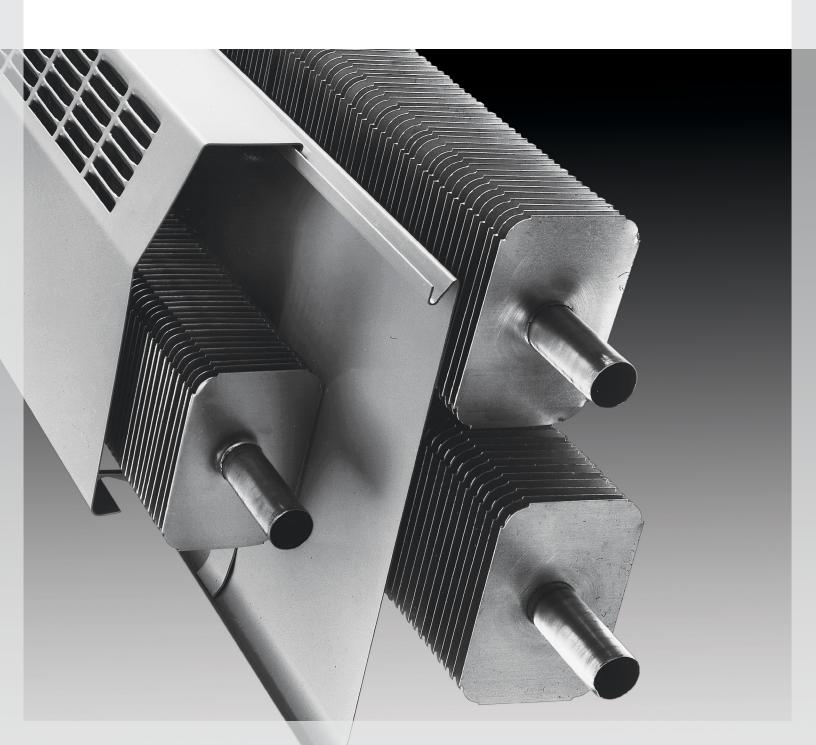


# Rittling **Econo-Line Enclosures**

Catalog







Heating and cooling ceiling systems





Clean air solutions

Always the best climate for

# IMPROVED QUALITY OF LIFE

With Zehnder, you will find the perfect climate for any space.

## Custom-building innovative hydronic systems for commerce, industry and institutions since 1946

Zehnder Rittling long ago coined the phrase "Reinventing Finned Tube" to describe its commitment to design innovation and its unlimited custom engineering capability. For decades, Zehnder Rittling's constantly expanding inventory and proven ability to control costs without compromising the highest quality standards in manufacturing have made the name synonymous with image, performance, reliability, price, delivery and service.

Zehnder Rittling's diversity and flexibility have freed architects from the constraints of designing around limited catalog selections of standard elements and enclosure configurations. Today Zehnder Rittling engineers can draw on, or modify, any of 42 different hydronic heating elements and 150 standard enclosure models to build any system an architect can draw to tolerances of less than 0.03125 inch, at an exceptionally competitive cost.

For the architects of the future, Zehnder Rittling will continue to advance finned tube technology in still more new directions and develop ever more efficient, cost-effective hydronic heat transfer systems.

Over sixty-five years of quality, innovation and service... and we're just getting warmed up.

<u>Overview</u>	2
<u>Models</u>	;
STEL Performance ratings	4
TO Performance ratings	
XO Performance ratings	9
Dimensions and data	13
Accessories	14
Design data	16
Mechanical specifications	18
special applications	19
<u>Varranty</u>	20

## STEL enclosures

#### **Features**

Econo-Line slope-top baseboard enclosures from Zehnder Rittling are an excellent choice for light commercial applications such as banks, offices, hospitals and housing renovations.

Econo-Line is designed to provide high heat output through a sloped louvered grilled. The enclosures can accommodate nine types of Zehnder Rittling copper/aluminum finned tube with nominal diameters of 3/4, 1 or 1-1/4 inches, fins measuring 2-3/4 by 4 inches and fin spacing of 32, 40 or 48 per foot.

Enclosure sections are available in 15 lengths from 1 through 8 feet in 6 inch increments for a custom fit.

#### **Enclosure:**

- 14, 16, 18-gauge primed coated
- 1' to 8' lengths in 6" increments
- Powder coated finish, available in decorator colors)
- Stainless steel available

#### **Copper/Aluminum Element**

- Tube: 3/4", 1" or 1-1/4"
- Fin: 2-3/4" x 4"
- 1' to 12' lengths in 6" increments (See our Element catalog for more information).

#### Mounting:

- 20 gauge full back panel, prime coated
- Urethane gasket for air seal available
- 4' or 8' lengths available

#### Hangers:

- 16 gauge galvanized.
- Fin clip (slider) 0.03" galvanized steel will accommodate 2-1/2 inch linear expansion for quiet operation.

#### Damper: (optional)

- Durable knob
- Security tamper proof

## ETO and EXO enclosures

#### **Features**

For use with one, two, or three vertical rows of wall mounted finned tube. ETO (top-louvered outlet) and EXO (expanded metal) enclosures slip securely over one, two or three vertical rows of wall-mounted finned tube. The tube is set in place in Zehnder Rittling's universal, cradle-type expansion brackets and lagged to the wall at the desired height. These enclosures are used where protection of the element is the only concern, the enclosure rests directly on the element.

The EXO enclosure allows the open output similar to bare element applications, while preventing direct contact.

The ETO enclosure provides the appearance of an enclosure while protecting the element from contact.

Both enclosures can be removed without tools.

#### **Enclosure:**

- 14, 16, 18-gauge primed coated
- 1' to 8' lengths in 6" increments
- Powder coated finish, available in decorator colors)
- Stainless steel available

#### Copper/Aluminum Element

- Tube: 3/4", 1" or 1-1/4"
- Fin: 3-1/4" x 3-1/4" or 4-1/4" x 4-1/4"
- 1' to 12' lengths in 6" increments

#### Steel Element

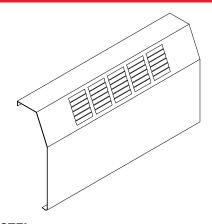
- Tube: 1", 1-1/4" or 2"
- Fin: 3-1/4" x 3-1/4" or 4-1/4" x 4-1/4"
- 1' to 12' lengths in 6" increments (See our Finned Tube catalog for more information).

#### Hangers:

■ Second row bracket, wall mounted.

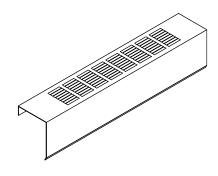
## Enclosure models

STEL ETO EXO

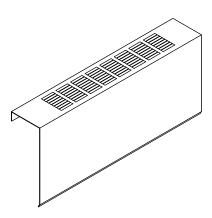


STEL: Sloped louvered outlet, open inlet

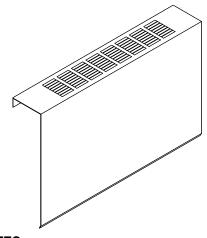
Performance data, 4
Dimensional Data, 13



ETO:
Top louvered outlet, 1 row high

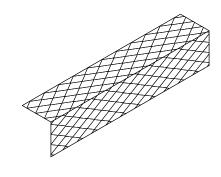


ETO:
Top louvered outlet, 2 rows high

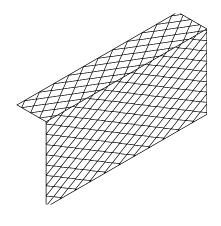


ETO:
Top louvered outlet, 3 rows high

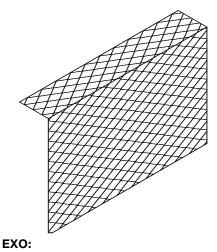
Performance data, 5-8 Dimensional Data, 13



EXO: Expanded metal, 1 row high



EXO: Expanded metal, 2 rows high



Expanded metal, 3 rows high

Performance data, 9-12 Dimensional Data, 13

**Model STEL** 

#### In BTU/hr per active (finned) lineal foot of tube at entering air temperature of 65°F

		5001	Steam heat				F	lot water hea	at			
	Element	EDR* (ft2/ ft)	215°F Factor of 1.00	240°F Factor of 1.25	230°F Factor of 1.14	220°F Factor of 1.05	210°F Factor of 0.95	200°F Factor of 0.86	190°F Factor of 0.78	180°F Factor of 0.69	170°F Factor of 0.61	160°F Factor of 0.53
					Co	pper elemen	it					
pper	34C-234 X 4-32	4.40	1060	1325	1205	1115	1000	915	830	730	650	560
34" Dia. copper	%C-2% X 4-40	4.80	1150	1435	1310	1210	1100	990	900	790	700	610
34" [	34C-234 X 4-48	5.20	1240	1550	1410	1300	1180	1070	970	850	760	660
oper	1C-2¾ X 4-32	4.30	1030	1280	1175	1080	980	890	800	710	630	550
1" Dia. copper	1C-2¾ X 4-40	4.70	1130	1400	1285	1190	1075	975	880	780	690	600
<u>"</u>	1C-2¾ X 4-48	5.10	1220	1525	1390	1280	1160	1050	950	840	740	650
opper	11/4C-23/4 X 4-32	4.10	980	1225	1115	1030	930	845	760	680	600	520
11/4" Dia. copper	11/4C-23/4 X 4-40	4.60	1100	1375	1255	1155	1050	950	840	760	670	580
11/4"	11/4C-23/4 X 4-48	5.00	1200	1500	1370	1260	1140	1040	920	830	730	640

<sup>\*</sup>EDR - Equivalent Direct Radiation area (for steam heat) per active (finned) lineal foot of tube.

- Installation at height shown. (Lower heights are not recommended. For greater heights, refer to EZselect selection software.)
- Entering air temperature of 65°F. (For other temperatures, refer to EZselect selection software.)
- Steam at nominal 1 (actual 0.9) psig and 215°F. (For other conditions, refer to EZselect selection software.)
- Water average temperature (°F) shown and velocity of 3 fps or more. (For lower velocities, refer to EZselect selection software.)

**Model ETO** 

In BTU/hr per active (finned) lineal foot of tube at entering air temperature of 65°F

		Rows of	Enclosure	Recommend-		Steam heat		Hot wa	ter heat	
	Element	element (on 6-inch centers)	height (in inches)	installed height (in inches)	EDR* (ft2/ ft)	215°F factor of 1.00	190°F factor of 0.78	180°F factor of 0.69	170°F factor of 0.61	160°F factor of 0.53
					Steel element					
		1	3-5/8	7-5/8	3.10	750	580	510	460	400
	1S-3¼ X 3¼-32	2	9-5/8	13-5/8	5.20	1270	980	880	770	670
		3	15-5/8	19-5/8	6.30	1500	1190	1050	930	810
1" Dia. steel		1	3-5/8	7-5/8	3.40	820	640	560	490	440
ia.	1S-31/4 X 31/4-40	2	9-5/8	13-5/8	5.70	1390	1080	960	850	730
<u>-</u>		3	15-5/8	19-5/8	6.60	1590	1240	1090	970	840
	1S-3¼ X 3¼-48	1	3-5/8	7-5/8	3.70	890	690	610	540	470
		2	9-5/8	13-5/8	6.10	1470	1150	1010	900	780
		3	15-5/8	19-5/8	7.10	1710	1340	1180	1040	910
		1	4-5/8	8-5/8	4.20	1000	780	690	610	530
	1S-4¼ X 4¼-32	2	10-5/8	14-5/8	7.00	1690	1320	1160	1030	900
_		3	16-5/8	20-5/8	8.00	1930	1500	1330	1170	1010
stee		1	4-5/8	8-5/8	4.60	1100	860	760	670	580
ia.	1S-4¼ X 4¼-40	2	10-5/8	14-5/8	7.70	1860	1450	1280	1130	980
1" Dia. steel		3	16-5/8	20-5/8	8.40	2010	1570	1390	1230	1060
		1	4-5/8	8-5/8	4.90	1190	930	820	720	630
	1S-4¼ X 4¼-48	2	10-5/8	14-5/8	8.30	1990	1550	1380	1210	1050
		3	16-5/8	20-5/8	9.20	2210	1720	1520	1350	1170

<sup>\*</sup>EDR - Equivalent Direct Radiation area (for steam heat) per active (finned) lineal foot of tube.

- Installation at height shown. (Lower heights are not recommended. For greater heights, refer to EZselect selection software.)
- Entering air temperature of 65°F. (For other temperatures, refer to EZselect selection software.)
- Steam at nominal 1 (actual 0.9) psig and 215°F. (For other conditions, refer to EZselect selection software.)
- Water average temperature (°F) shown and velocity of 3 fps or more. (For lower velocities, refer to EZselect selection software.)

**Model ETO** 

In BTU/hr per active (finned) lineal foot of tube at entering air temperature of 65°F

		Rows of	Enclosure	Recommend-		Steam heat		Hot wa	ter heat	
	Element	element (on 6-inch centers)	height (in inches)	installed height (in inches)	EDR* (ft2/ ft)	215°F factor of 1.00	190°F factor of 0.78	180°F factor of 0.69	170°F factor of 0.61	160°F factor of 0.53
					Steel element					
		1	3-5/8	7-5/8	3.20	770	600	530	470	410
	11/4S-31/4 X 31/4-32	2	9-5/8	13-5/8	5.40	1300	1010	900	790	690
_		3	15-5/8	19-5/8	6.50	1560	1220	1080	950	830
stee		1	3-5/8	7-5/8	3.50	840	660	580	510	450
ja.	11/4S-31/4 X 31/4-40	2	9-5/8	13-5/8	5.90	1420	1110	980	870	750
1¼" Dia. steel		3	15-5/8	19-5/8	6.80	1630	1270	1120	990	860
=		1	3-5/8	7-5/8	3.80	910	710	630	560	480
	11/4S-31/4 X 31/4-48	2	9-5/8	13-5/8	6.30	1510	1180	1040	920	800
		3	15-5/8	19-5/8	7.30	1750	1370	1210	1070	930
	11/4S-41/4 X 41/4-32	1	4-5/8	8-5/8	4.30	1030	800	710	630	550
		2	10-5/8	14-5/8	7.20	1730	1350	1190	1060	920
_		3	16-5/8	20-5/8	8.20	1970	1540	1360	1200	1040
1¼" Dia. steel	11/4S-41/4 X 41/4-40	1	4-5/8	8-5/8	4.70	1130	880	780	690	600
ja.		2	10-5/8	14-5/8	7.90	1900	1480	1310	1160	1010
<b>4"</b> □		3	16-5/8	20-5/8	8.60	2060	1610	1420	1260	1090
<del></del>		1	4-5/8	8-5/8	5.10	1220	950	840	740	650
	11/4S-41/4 X 41/4-48	2	10-5/8	14-5/8	8.50	2040	1590	1410	1240	1080
		3	16-5/8	20-5/8	9.40	2260	1760	1560	1380	1200
		1	4-5/8	8-5/8	4.40	1060	830	730	650	560
	2S-41/4 X 41/4-32	2	10-5/8	14-5/8	7.30	1750	1370	1210	1070	930
		3	16-5/8	20-5/8	7.80	1870	1460	1290	1140	990
tee		1	4-5/8	8-5/8	5.10	1220	950	840	740	650
2" Dia. steel	2S-4¼ X 4¼-40	2	10-5/8	14-5/8	8.50	2040	1590	1410	1240	1080
<u>"</u>		3	16-5/8	20-5/8	8.80	2110	1650	1460	1290	1120
		1	4-5/8	8-5/8	6.00	1440	1120	900	880	760
	2S-4¼ X 4¼-48	2	10-5/8	14-5/8	9.80	2350	1830	1620	1430	1250
	20 1/4 1/4 1/5	3	16-5/8	20-5/8	10.00	2400	1870	1660	1460	1270

<sup>\*</sup>EDR - Equivalent Direct Radiation area (for steam heat) per active (finned) lineal foot of tube.

- Installation at height shown. (Lower heights are not recommended. For greater heights, refer to EZselect selection software.)
- Entering air temperature of 65°F. (For other temperatures, refer to EZselect selection software.)
- Steam at nominal 1 (actual 0.9) psig and 215°F. (For other conditions, refer to EZselect selection software.)
- Water average temperature (°F) shown and velocity of 3 fps or more. (For lower velocities, refer to EZselect selection software.)

**Model ETO** 

In BTU/hr per active (finned) lineal foot of tube at entering air temperature of 65°F

Element		ws of Enclosure Recommended Hot water heat Steam heat Hot water heat					Hot water heat		
	element (on 6-inch centers)	height (in inches)	installed height (in inches)	EDR* (ft2/ ft)	215°F factor of 1.00	190°F factor of 0.78	180°F factor of 0.69	170°F factor of 0.61	160°F factor of 0.53
			Coppe	r/aluminum e	lement				
	1	3-5/8	7-5/8	3.70	900	700	630	550	470
3/4C-31/4 X 31/4-32	2	9-5/8	13-5/8	6.50	1570	1220	1080	950	830
	3	15-5/8	19-5/8	8.50	2060	1610	1410	1250	1090
<sup>3</sup> / <sub>4</sub> C-3 <sup>1</sup> / <sub>4</sub> X 3 <sup>1</sup> / <sub>4</sub> -40	1	3-5/8	7-5/8	4.00	970	760	670	600	520
	2	9-5/8	13-5/8	6.90	1660	1290	1140	950	870
	3	15-5/8	19-5/8	8.00	1930	1500	1330	1180	1030
	1	3-5/8	7-5/8	4.30	1050	810	720	640	560
34C-31/4 X 31/4-48	2	9-5/8	13-5/8	7.30	1730	1350	1190	1060	910
	3	15-5/8	19-5/8	8.30	1950	1530	1340	1190	1040
	1	4-5/8	8-5/8	5.50	1310	1030	900	800	690
34C-41/4 X 41/4-32	2	10-5/8	14-5/8	9.20	2220	1730	1530	1350	1170
	3	16-5/8	20-5/8	10.90	2620	2040	1800	1600	1380
	1	4-5/8	8-5/8	6.00	1430	1120	980	870	760
3/4C-41/4 X 41/4-40	2	10-5/8	14-5/8	9.70	2350	1840	1630	1430	1250
	3	16-5/8	20-5/8	11.20	2680	2090	1840	1630	1410
	1	4-5/8	8-5/8	6.20	1490	1160	1030	910	790
3/4C-41/4 X 41/4-48	2	10-5/8	14-5/8	10.00	2410	1880	1670	1470	1280
	3	16-5/8	20-5/8	11.30	2720	2120	1870	1660	1430
	1	3-5/8	7-5/8	3.70	890	690	610	540	470
1C-31/4 X 31/4-32	2	9-5/8	13-5/8	6.40	1540	1200	1060	940	820
	3	15-5/8	19-5/8	8.40	2020	1580	1390	1230	1070
	1	3-5/8	7-5/8	4.00	960	750	660	590	510
1C-31/4 X 31/4-40	2	9-5/8	13-5/8	6.80	1630	1270	1120	990	860
	3	15-5/8	19-5/8	7.90	1900	1480	1310	1160	1010
	1	3-5/8	7-5/8	4.30	1030	800	710	630	650
1C-31/4 X 31/4-48	2	9-5/8	13-5/8	7.10	1700	1330	1170	1040	900
	3	15-5/8	19-5/8	8.00	1920	1500	1320	1170	1020
	1	4-5/8	8-5/8	5.40	1290	1010	890	790	680
1C-41/4 X 41/4-32	2	10-5/8	14-5/8	9.10	2180	1700	1500	1330	1150
	3	16-5/8	20-5/8	10.70	2570	2000	1770	1570	1360
	1	4-5/8	8-5/8	5.90	1410	1100	970	860	750
1C-41/4 X 41/4-40	2	10-5/8	14-5/8	9.60	2310	1810	1600	1410	1230
	3	16-5/8		11.00	2630	2050	1810	1600	1390
	1	4-5/8	8-5/8	6.10	1470	1140	1010	900	780
1C-4¼ X 4¼-48	2	10-5/8	14-5/8	9.90	2370	1850	1640	1450	1260
									1410
	3/4C-31/4 X 31/4-40 3/4C-31/4 X 31/4-48 3/4C-41/4 X 41/4-32 3/4C-41/4 X 41/4-40 3/4C-41/4 X 31/4-48 1C-31/4 X 31/4-40 1C-31/4 X 31/4-40 1C-31/4 X 31/4-48	3/4C-31/4 X 31/4-32 2 3 3/4C-31/4 X 31/4-40 2 3 3/4C-31/4 X 31/4-48 2 3 3/4C-41/4 X 41/4-32 2 3 11 3/4C-41/4 X 41/4-40 2 3 11 1C-31/4 X 31/4-48 2 3 11 1C-31/4 X 31/4-48 2 3 11 1C-31/4 X 31/4-40 2 3 11 1C-31/4 X 31/4-40 2 3 11 1C-41/4 X 41/4-32 2 3 11 1C-41/4 X 41/4-32 2 3 11 1C-41/4 X 41/4-32 2 3 11 1C-41/4 X 41/4-40 2 3 11	3/4C-3/4 X 3/4-32 2 9-5/8 3 15-5/8 1 3-5/8 3/4C-3/4 X 3/4-40 2 9-5/8 3 15-5/8 1 3-5/8 3 15-5/8 3 15-5/8 3 15-5/8 3 15-5/8 3 15-5/8 3 16-5/8 3 16-5/8 3 16-5/8 3 16-5/8 3 16-5/8 1 4-5/8 3 16-5/8 1 4-5/8 3 16-5/8 1 3-5/8 1 4-5/8 3 16-5/8 1 3-5/8	34C-3¼ X 3¼-32       2       9-5/8       13-5/8         3       15-5/8       19-5/8         1       3-5/8       7-5/8         34C-3¼ X 3¼-40       2       9-5/8       13-5/8         3       15-5/8       19-5/8         4       1       3-5/8       7-5/8         34C-3¼ X 3¼-48       2       9-5/8       13-5/8         3       15-5/8       19-5/8         4-5/8       8-5/8         3       15-5/8       19-5/8         4-5/8       8-5/8         3       16-5/8       20-5/8         4-5/8       8-5/8         3       16-5/8       20-5/8         4-5/8       8-5/8         3       16-5/8       20-5/8         4-5/8       8-5/8         3       16-5/8       20-5/8         4-5/8       3-5/8       7-5/8         3       16-5/8       20-5/8         4-5/8       3-5/8       7-5/8         1C-3¼ X 3¼-32       2       9-5/8       13-5/8         3       15-5/8       19-5/8         1       3-5/8       7-5/8         1C-3¼ X 3¼-40       2       9-5/8	34C-3¼ X 3¼-32         2         9-5/8         13-5/8         6.50           3         15-5/8         19-5/8         8.50           1         3-5/8         7-5/8         4.00           34C-3¼ X 3¼-40         2         9-5/8         13-5/8         6.90           3         15-5/8         19-5/8         8.00           4C-3¼ X 3¼-48         2         9-5/8         13-5/8         7.30           3         15-5/8         19-5/8         8.30           4C-4¼ X 4¼-32         2         10-5/8         14-5/8         9.20           3         16-5/8         20-5/8         10.90         14-5/8         9.20           3         16-5/8         20-5/8         10.90         14-5/8         9.5/8         6.00           3         16-5/8         20-5/8         10.90         14-5/8         8-5/8         6.00           3         16-5/8         20-5/8         11.20         14-5/8         9.70         3         16-5/8         20-5/8         11.20           3         16-5/8         20-5/8         11.20         14-5/8         8-5/8         6.20           3         16-5/8         20-5/8         11.30         14-5/8	34C-3¼ X 3¾-32         2         9-5/8         13-5/8         6.50         1570           3         15-5/8         19-5/8         8.50         2060           4C-3¼ X 3¼-40         1         3-5/8         7-5/8         4.00         970           3         15-5/8         7-5/8         4.00         970           3         15-5/8         19-5/8         6.90         1660           3         15-5/8         19-5/8         8.00         1930           3         15-5/8         19-5/8         4.30         1050           34C-3¼ X 3¼-48         2         9-5/8         13-5/8         7.30         1730           3         15-5/8         19-5/8         8.30         1950           3         15-5/8         19-5/8         8.30         1950           3         16-5/8         20-5/8         10.90         2620           3         16-5/8         20-5/8         10.90         2620           4         4-5/8         8-5/8         6.00         1430           34C-4¼ X 4¼-40         2         10-5/8         14-5/8         9.70         2350           3         16-5/8         20-5/8         11.20	%C-3¼ X 3¾-32         2         9-5/8         13-5/8         6.50         1570         1220           3         15-5/8         19-5/8         8.50         2060         1610           1         3-5/8         7-5/8         4.00         970         760           %C-3¼ X 3¼-40         2         9-5/8         13-5/8         6.90         1660         1290           3         15-5/8         19-5/8         8.00         1930         1500           ¾C-3¼ X 3¼-48         2         9-5/8         13-5/8         7.30         1730         1350           3         15-5/8         19-5/8         8.30         1950         1530         1350           ¾C-4¼ X 4¼-32         2         10-5/8         14-5/8         9.20         2220         1730           ¾C-4¼ X 4¼-32         2         10-5/8         14-5/8         9.20         2220         1730           ¾C-4¼ X 4¼-40         2         10-5/8         14-5/8         9.20         2220         1730           ¾C-4¼ X 4¼-40         2         10-5/8         14-5/8         9.70         2350         1840           3         16-5/8         20-5/8         11.20         2680         2090 <td>  \begin{align*}   \beg</td> <td>  1</td>	\begin{align*}   \beg	1

<sup>\*</sup>EDR - Equivalent Direct Radiation area (for steam heat) per active (finned) lineal foot of tube.

- Installation at height shown. (Lower heights are not recommended. For greater heights, refer to EZselect selection software.)
- Entering air temperature of 65°F. (For other temperatures, refer to EZselect selection software.)
- Steam at nominal 1 (actual 0.9) psig and 215°F. (For other conditions, refer to EZselect selection software.)
- Water average temperature (°F) shown and velocity of 3 fps or more. (For lower velocities, refer to EZselect selection software.)

#### **Model ETO**

#### In BTU/hr per active (finned) lineal foot of tube at entering air temperature of 65°F

		Rows of	Enclosure	Recommend- ed minimum		Steam heat	Hot water heat				
	Element	element (on 6-inch centers)	height (in inches)	installed height (in inches)	EDR* (ft2/ ft)	215°F factor of 1.00	190°F factor of 0.78	180°F factor of 0.69	170°F factor of 0.61	160°F factor of 0.53	
				Coppe	r/aluminum ele	ement					
		1	3-5/8	7-5/8	3.90	940	730	650	570	500	
	11/4C-31/4 X 31/4-32	2	9-5/8	13-5/8	6.50	1560	1220	1080	950	830	
ē		3	15-5/8	19-5/8	8.00	1920	1500	1320	1170	1020	
11/4" Dia. copper		1	3-5/8	7-5/8	4.30	1030	800	710	630	550	
ja O	11/4C-31/4 X 31/4-40	2	9-5/8	13-5/8	7.00	1680	1310	1160	1020	890	
- <sub>4</sub>		3	15-5/8	19-5/8	8.20	1970	1540	1360	1200	1040	
<del></del>	11/4C-31/4 X 31/4-48	1	3-5/8	7-5/8	4.50	1080	840	750	660	570	
		2	9-5/8	13-5/8	7.10	1700	1330	1170	1040	900	
		3	15-5/8	19-5/8	8.30	1990	1550	1370	1210	1050	
		1	4-5/8	8-5/8	5.30	1270	990	880	770	670	
	11/4C-41/4 X 41/4-32	2	10-5/8	14-5/8	8.90	2140	1670	1480	1310	1130	
ē		3	16-5/8	20-5/8	10.50	2520	1970	1740	1540	1340	
ddo		1	4-5/8	8-5/8	5.80	1390	1080	960	850	740	
ia.	11/4C-41/4 X 41/4-40	2	10-5/8	14-5/8	9.50	2280	1780	1570	1390	1210	
11/4" Dia. copper		3	16-5/8	20-5/8	10.80	2590	2020	1790	1580	1370	
=		1	4-5/8	8-5/8	6.00	1440	1120	990	880	760	
	11/4C-41/4 X 41/4-48	2	10-5/8	14-5/8	9.70	2330	1820	1610	1420	1230	
		3	16-5/8	20-5/8	10.90	2620	2040	1810	1600	1390	

<sup>\*</sup>EDR - Equivalent Direct Radiation area (for steam heat) per active (finned) lineal foot of tube.

- Installation at height shown. (Lower heights are not recommended. For greater heights, refer to EZselect selection software.)
- Entering air temperature of 65°F. (For other temperatures, refer to EZselect selection software.)
- Steam at nominal 1 (actual 0.9) psig and 215°F. (For other conditions, refer to EZselect selection software.)
- Water average temperature (°F) shown and velocity of 3 fps or more. (For lower velocities, refer to EZselect selection software.)

**Model EXO** 

In BTU/hr per active (finned) lineal foot of tube at entering air temperature of 65°F

		Rows of	Enclosure	Recommend- ed minimum		Steam heat	Hot water heat				
	Element	element (on 6-inch centers)	height (in inches)	installed height (in inches)	EDR* (ft2/ ft)	215°F factor of 1.00	190°F factor of 0.78	180°F factor of 0.69	170°F factor of 0.61	160°F factor of 0.53	
					Steel element						
		1	3-1/2	7-1/2	3.70	890	690	610	540	470	
	1S-3¼ X 3¼-32	2	9-1/2	13-1/2	6.50	1570	1230	1080	960	830	
		3	15-1/2	19-1/2	9.10	2180	1700	1500	1330	1150	
1" Dia. steel		1	3-1/2	7-1/2	4.00	960	740	660	580	500	
<u>ia</u> .	1S-3¼ X 3¼-40	2	9-1/2	13-1/2	7.10	1710	1340	1180	1040	910	
<u>+</u>		3	15-1/2	19-1/2	9.60	230	1790	1580	1400	1220	
	1S-3¼ X 3¼-48	1	3-1/2	7-1/2	4.40	1050	820	730	640	550	
		2	9-1/2	13-1/2	7.60	1830	1430	1260	1110	970	
		3	15-1/2	19-1/2	10.20	2460	1930	1700	1500	1310	
		1	4-1/2	8-1/2	4.90	1170	920	810	710	620	
	1S-4¼ X 4¼-32	2	10-1/2	14-1/2	8.70	2090	1630	1450	1280	1100	
		3	16-1/2	20-1/2	11.50	2770	2160	1910	1690	1470	
stee		1	4-1/2	8-1/2	5.30	1290	1000	890	790	680	
<u>.</u>	1S-4¼ X 4¼-40	2	10-1/2	14-1/2	9.50	2280	1780	1570	1390	1200	
1" Dia. steel		3	16-1/2	20-1/2	12.10	2920	2270	2010	1780	1540	
		1	4-1/2	8-1/2	5.80	1410	1090	970	860	740	
	1S-4¼ X 4¼-48	2	10-1/2	14-1/2	10.20	2460	1930	1700	1500	1310	
		3	16-1/2	20-1/2	13.20	3170	2470	2190	1940	1680	

<sup>\*</sup>EDR - Equivalent Direct Radiation area (for steam heat) per active (finned) lineal foot of tube.

- Installation at height shown. (Lower heights are not recommended. For greater heights, refer to EZselect selection software.)
- Entering air temperature of 65°F. (For other temperatures, refer to EZselect selection software.)
- Steam at nominal 1 (actual 0.9) psig and 215°F. (For other conditions, refer to EZselect selection software.)
- Water average temperature (°F) shown and velocity of 3 fps or more. (For lower velocities, refer to EZselect selection software.)

**Model EXO** 

In BTU/hr per active (finned) lineal foot of tube at entering air temperature of 65°F

		Rows of	Enclosure	Recommend- ed minimum		Steam heat	at Hot water heat		ter heat	t	
	Element	element (on 6-inch centers)	height (in inches)	installed height (in inches)	EDR* (ft2/ ft)	215°F factor of 1.00	190°F factor of 0.78	180°F factor of 0.69	170°F factor of 0.61	160°F factor of 0.53	
					Steel element						
		1	3-1/2	7-1/2	3.80	910	710	630	560	480	
	11/4S-31/4 X 31/4-32	2	9-1/2	13-1/2	6.70	1610	1260	1110	980	850	
_		3	15-1/2	19-1/2	9.30	2230	1740	1540	1360	1180	
stee		1	3-1/2	7-1/2	4.10	980	760	680	600	520	
ja.	11/4S-31/4 X 31/4-40	2	9-1/2	13-1/2	7.30	1750	1370	1210	1070	930	
1¼" Dia. steel		3	15-1/2	19-1/2	9.80	2350	1830	1620	1430	1250	
7		1	3-1/2	7-1/2	4.50	1080	840	750	660	570	
	11/4S-31/4 X 31/4-48	2	9-1/2	13-1/2	7.80	1870	1460	1290	1140	990	
		3	15-1/2	19-1/2	10.50	2520	1970	1740	1540	1340	
		1	4-1/2	8-1/2	5.00	1200	940	830	730	640	
	11/4S-41/4 X 41/4-32	2	10-1/2	14-1/2	8.90	2140	1670	1480	1310	1130	
_		3	16-1/2	20-1/2	11.80	2830	2210	1950	1730	1500	
1¼" Dia. steel	11/4S-41/4 X 41/4-40	1	4-1/2	8-1/2	5.50	1320	1030	910	810	700	
<u>ia</u> :		2	10-1/2	14-1/2	9.70	2330	1820	1610	1420	1230	
4"		3	16-1/2	20-1/2	12.40	2980	2320	2060	1820	1580	
<del>-</del> -		1	4-1/2	8-1/2	6.00	1440	1120	990	880	760	
	11/4S-41/4 X 41/4-48	2	10-1/2	14-1/2	10.50	2520	1970	1740	1540	1340	
		3	16-1/2	20-1/2	13.50	3240	2530	2240	1980	1720	
		1	4-1/2	8-1/2	5.10	1220	950	840	740	650	
	2S-41/4 X 41/4-32	2	10-1/2	14-1/2	9.00	2160	1680	1490	1320	1140	
		3	16-1/2	20-1/2	11.30	2710	2110	1870	1650	1440	
tee_		1	4-1/2	8-1/2	6.00	1440	1120	990	880	760	
2" Dia. steel	2S-41/4 X 41/4-40	2	10-1/2	14-1/2	10.50	2520	1970	1740	1540	1340	
". D		3	16-1/2	20-1/2	12.60	3020	2360	2080	1840	1600	
		1	4-1/2	8-1/2	7.10	1700	1330	1170	1040	900	
	2S-41/4 X 41/4-48	2	10-1/2	14-1/2	12.10	2900	2260	2000	1770	1540	
	20 1/4 / 1/4 10	3	16-1/2	20-1/2	14.30	3430	2580	2370	2090	1820	

<sup>\*</sup>EDR - Equivalent Direct Radiation area (for steam heat) per active (finned) lineal foot of tube.

- Installation at height shown. (Lower heights are not recommended. For greater heights, refer to EZselect selection software.)
- Entering air temperature of 65°F. (For other temperatures, refer to EZselect selection software.)
- Steam at nominal 1 (actual 0.9) psig and 215°F. (For other conditions, refer to EZselect selection software.)
- Water average temperature (°F) shown and velocity of 3 fps or more. (For lower velocities, refer to EZselect selection software.)

**Model EXO** 

In BTU/hr per active (finned) lineal foot of tube at entering air temperature of 65°F

		Rows of	Enclosure	Recommend- ed minimum	FDD+	Steam heat		Hot wa	ter heat	
	Element	element (on 6-inch centers)	height (in inches)	installed height (in inches)	EDR* (ft2/ ft)	215°F factor of 1.00	190°F factor of 0.78	180°F factor of 0.69	170°F factor of 0.61	160°F factor of 0.53
				Coppe	r/aluminum e	ement				
		1	3-1/2	7-1/2	4.40	1080	740	840	660	570
	3/4C-31/4 X 31/4-32	2	9-1/2	13-1/2	8.10	1950	1340	1530	1190	1040
<u>_</u>		3	15-1/2	19-1/2	11.30	2710	1870	2110	1650	1430
%" Dia. copper		1	3-1/2	7-1/2	4.80	1170	800	910	710	620
a.	<sup>3</sup> / <sub>4</sub> C-3 <sup>1</sup> / <sub>4</sub> X 3 <sup>1</sup> / <sub>4</sub> -40	2	9-1/2	13-1/2	8.50	2060	1410	1610	1250	1090
<u></u>		3	15-1/2	19-1/2	11.70	2810	1930	2190	1710	1480
3%		1	3-1/2	7-1/2	5.10	1220	840	950	740	650
	34C-31/4 X 31/4-48	2	9-1/2	13-1/2	8.80	2130	1460	1660	1290	1130
		3	15-1/2	19-1/2	11.70	2810	1930	2190	1710	1480
		1	4-1/2	8-1/2	6.40	1530	1060	1190	930	810
	34C-41/4 X 41/4-32	2	10-1/2	14-1/2	11.30	2720	1870	2120	1660	1440
<u>_</u>		3	16-1/2	20-1/2	15.40	3700	2560	2890	2260	1960
bbe		1	4-1/2	8-1/2	7.00	1680	1160	1300	1020	880
<u>.</u>	3/4C-41/4 X 41/4-40	2	10-1/2	14-1/2	12.00	2890	1990	2250	1760	1530
%" Dia. copper		3	16-1/2	20-1/2	15.90	3820	2640	2980	2330	2020
3%		1	4-1/2	8-1/2	7.10	1770	1220	1380	1090	940
	34C-41/4 X 41/4-48	2	10-1/2	14-1/2	12.30	2950	2050	2310	1800	1570
		3	16-1/2	20-1/2	16.00	3840	2650	2990	2340	2040
		1	3-1/2	7-1/2	4.40	1060	730	830	650	560
	1C-31/4 X 31/4-32	2	9-1/2	13-1/2	8.00	1920	1320	1500	1170	1020
_		3	15-1/2	19-1/2	11.10	2660	1840	2070	1620	1410
1" Dia. copper		1	3-1/2	7-1/2	4.80	1150	790	900	700	610
8	1C-31/4 X 31/4-40	2	9-1/2	13-1/2	8.40	2020	1390	1580	1230	1070
<u>D</u>		3	15-1/2	19-1/2	11.50	2760	1900	2150	1680	1460
-		1	3-1/2	7-1/2	5.00	1200	830	940	730	640
	1C-31/4 X 31/4-48	2	9-1/2	13-1/2	8.70	2090	1440	1630	1270	1110
		3	15-1/2	19-1/2	11.50	2760	1900	2150	1680	1460
		1	4-1/2	8-1/2	6.30	1500	1040	1170	920	800
	1C-41/4 X 41/4-32	2	10-1/2	14-1/2	11.10	2670	1840	2080	1630	1420
_		3	16-1/2	20-1/2	15.10	3630	2510	2840	2220	1930
ppe		1	4-1/2	8-1/2	6.90	1650	1140	1280	1000	870
1" Dia. copper	1C-41/4 X 41/4-40	2	10-1/2	14-1/2	11.80	2840	1960	2210	1730	1500
Dia		3	16-1/2	20-1/2	15.60	3750	2590	2930	2290	1990
-		1	4-1/2	8-1/2	7.20	1740	1200	1360	1070	930
	1C-4¼ X 4¼-48	2	10-1/2	14-1/2	12.10	2900	2010	2270	1770	1540
		3	16-1/2	20-1/2	15.70	3770	2600	2940	2300	2000
		3	10 1/2	LO 1/L	10.10	5.70	2000	2070	2000	2000

<sup>\*</sup>EDR - Equivalent Direct Radiation area (for steam heat) per active (finned) lineal foot of tube.

- Installation at height shown. (Lower heights are not recommended. For greater heights, refer to EZselect selection software.)
- Entering air temperature of 65°F. (For other temperatures, refer to EZselect selection software.)
- Steam at nominal 1 (actual 0.9) psig and 215°F. (For other conditions, refer to EZselect selection software.)
- Water average temperature (°F) shown and velocity of 3 fps or more. (For lower velocities, refer to EZselect selection software.)

#### **Model EXO**

#### In BTU/hr per active (finned) lineal foot of tube at entering air temperature of 65°F

		Rows of	Enclosure	Recommend- ed minimum		Steam heat		Hot wa	ter heat	
	Element	element (on 6-inch centers)	height (in inches)	installed height (in inches)	EDR* (ft2/ ft)	215°F factor of 1.00	190°F factor of 0.78	180°F factor of 0.69	170°F factor of 0.61	160°F factor of 0.53
				Сорре	r/aluminum ele	ement				
		1	3-1/2	7-1/2	4.60	1100	760	860	670	580
	11/4C-31/4 X 31/4-32	2	9-1/2	13-1/2	8.10	1940	1340	1510	1180	1030
ē		3	15-1/2	19-1/2	11.50	2760	1900	2150	1680	1460
11/4" Dia. copper		1	3-1/2	7-1/2	5.00	1200	830	940	730	640
ja.	11/4C-31/4 X 31/4-40	2	9-1/2	13-1/2	8.60	2060	1420	1610	1260	1090
=4		3	15-1/2	19-1/2	11.90	2860	1970	2230	1740	1520
+	11/4C-31/4 X 31/4-48	1	3-1/2	7-1/2	5.20	1250	860	980	760	660
		2	9-1/2	13-1/2	8.80	2110	1460	1650	1290	1120
		3	15-1/2	19-1/2	11.90	2860	1970	2230	1740	1520
		1	4-1/2	8-1/2	6.20	1490	1030	1160	910	790
	11/4C-41/4 X 41/4-32	2	10-1/2	14-1/2	11.00	2640	1820	2060	1610	1400
ē		3	16-1/2	20-1/2	15.00	3600	2480	2810	2200	1910
ddo		1	4-1/2	8-1/2	6.80	1630	1120	1270	990	860
<u>.</u>	11/4C-41/4 X 41/4-40	2	10-1/2	14-1/2	11.70	2810	1940	2190	1710	1490
11/4" Dia. copper		3	16-1/2	20-1/2	15.50	3720	2570	2900	2270	1970
=		1	4-1/2	8-1/2	7.20	1730	1190	1350	1060	920
	11/4C-41/4 X 41/4-48	2	10-1/2	14-1/2	12.00	2880	1990	2250	1760	1530
		3	16-1/2	20-1/2	15.60	3740	2580	2920	2280	1980

<sup>\*</sup>EDR - Equivalent Direct Radiation area (for steam heat) per active (finned) lineal foot of tube.

- Installation at height shown. (Lower heights are not recommended. For greater heights, refer to EZselect selection software.)
- Entering air temperature of 65°F. (For other temperatures, refer to EZselect selection software.)
- Steam at nominal 1 (actual 0.9) psig and 215°F. (For other conditions, refer to EZselect selection software.)
- Water average temperature (°F) shown and velocity of 3 fps or more. (For lower velocities, refer to EZselect selection software.)

## Dimensions and data

#### ETO Rows of D sizes for finned finned (depth) (height) tube tube\* 3-5/8" 3-1/4" x 2 3-1/2" 9-5/8" 3-1/4" 3 15-5/8" 4-5/8" 4-1/4" x 2 4-1/2" 10-5/8" 4-1/4" 16-5/8" WALL 4" MIN. -FLOOR

#### ETO, EXO and STEL

ETO				
Fin sizes for finned tube*	Rows of finned tube	D (depth)	H (height)	
3-1/4" x 3-1/4"	1	3-1/2"	3-1/2"	
	2		9-1/2"	
	3		15-1/2"	
4-1/4" x 4-1/4"	1	4-1/2"	4-1/2"	
	2		10-1/2"	
	3		16-1/2"	

WALL

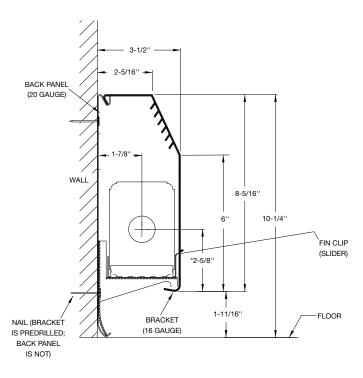
SECOND ROW BRACKET

FLOOR

#### Note:

- \*Consult factory to fit tube with 2-3/4" x 4" fins.
- Enclosures are available in 1 foot to 8 foot lengths in 6 inch increments.

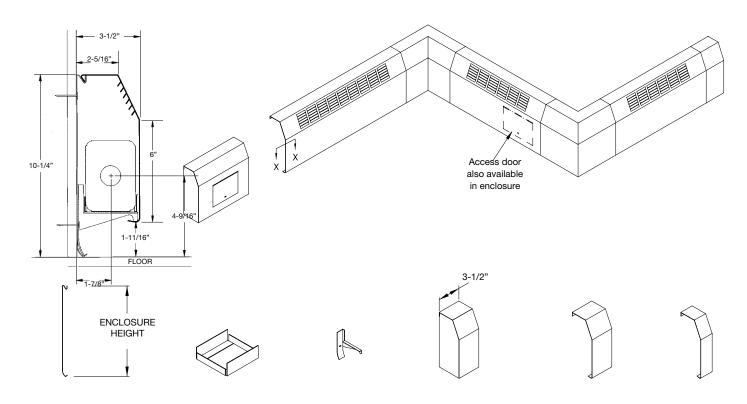
#### Sloped economy STEL



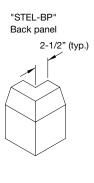
#### Notes

■ \*Center lines are based on 1" copper tube.

Accessories



"STELBRKT"





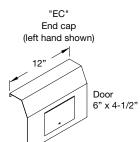
Element slider Element bracket

"STEL-AL"

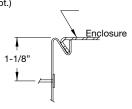
"IC" Inside corner



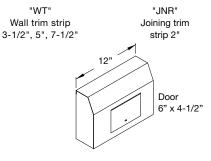
Knob damper



"AP" Access panel with access door, overlapping style only (security lock opt.)



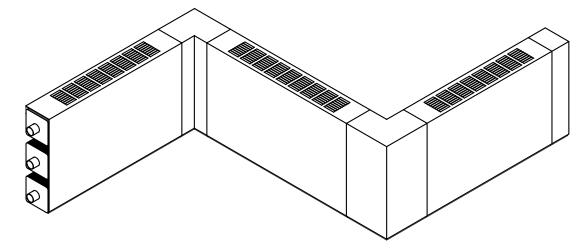
Back panel detail



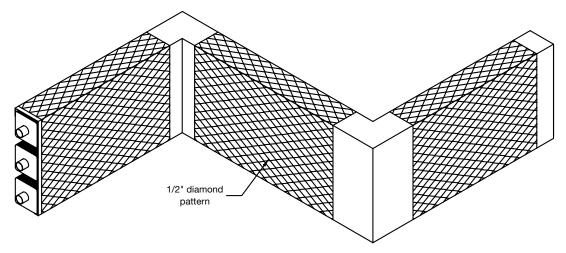
"AC" End cap with access door, left side shown (security lock opt.)

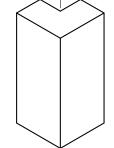
Accessories **ETO** and **EXO** 

ETO

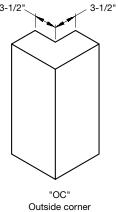


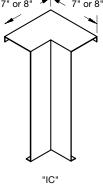
**EXO** 



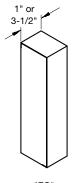


second row bracket





EXO (8") or ETO (7") inside corner



EXO (1") or ETO (3-1/2") end cap (left hand shown)



Wall trim strip 3-1/2", 5", 7-1/2"

15

## Design data

The Institute of Boiler and Radiator Manufacturers sponsored a test program

at the University of Illinois to determine the effect of water velocity on heat output of various sizes of finned tubed element.

The results of this test show that when the water velocity falls below 0.4 f.p.s., the flow changes from turbulent to streamline. With systems designed at water velocities below this point the output cannot be accurately predicted so should always be avoided.

Figure 1 shows rating factors that can be utilized when the water velocity falls below 3 f.p.s.

It is recommended when designing low-load systems that the water velocity be a key factor in element selection.

For more information on this topic, please refer to the 1969 equipment volume of ASHRAE Guide and Data Book Page #393.

Pipe water capacities and quantities circulated at velocity of 3 feet per second*				
Pipe Size	Gallons per linear foot	Gallons per minute*	Pounds per hour*	
1/2"	.016	2.88	1440	
3/4"	.023	4.14	2070	
1"	.040	7.20	3600	
1-1/4"	.063	11.34	5660	
1-1/2"	.102	18.36	9160	
2"	.170	30.60	15300	
2-1/2"	.275	49.50	24850	
3"	.390	70.20	35000	

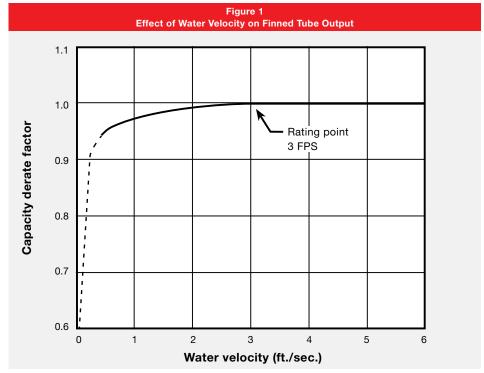
Figure 2

#### Note:

\*3 feet per second velocity is basis for hot water rating factors shown on this page

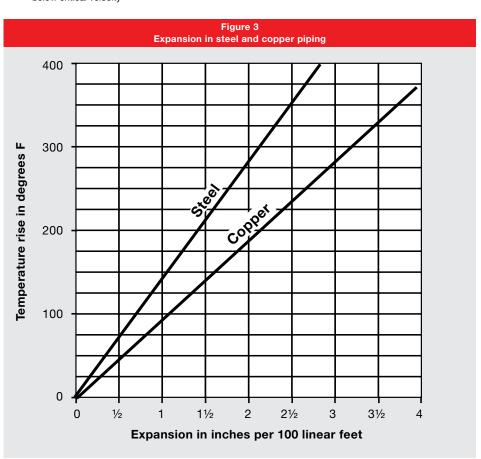
Velocity ft./sec. = 
$$\frac{lbs./hr.}{(gal./ft.) (3600) (8.3)}$$

#### The effects of water velocity on finned tube output

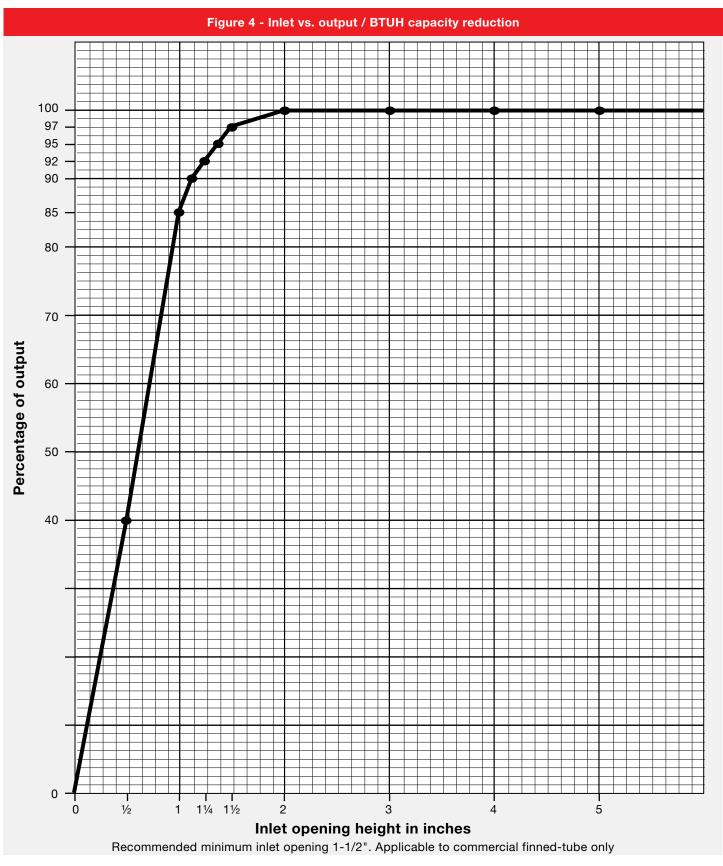


Note

■ ---- below critical velocity



## Design data



## Mechanical specifications

#### General

Furnish and install finned tube heating elements and enclosures as indicated on plans, with required mounting components and accessories. Material shall be manufactured in accordance with Zehnder Rittling's High Quality Standards.

#### Steel heating elements

Steel heating elements shall consist of 0.027" thick galvanized fins permanently bonded to high pressure A106 seamless schedule 40B steel tubing by mechanically expanding the steel tubing to the steel fins. Steel tube wall thickness; 1" dia. - 0.133", 1-1/4" dia. - 0.140", 2" dia - 0.154", prior to tube expansion.

## Guaranteed working pressures:

1" IPS - 780 psig at temperature up to 650°F. 1-1/4" IPS - 660 psig at temperatures up to 650°F.
2" IPS - 405 psig at temperatures up to 650°F.

## Copper-aluminum heating elements

Copper-aluminum heating elements shall consist of 0.016" thick, 1100 grade aluminum fins permanently bonded to lightly annealed copper alloy 122 seamless drawn tubing by mechanically expanding the copper tubing to the aluminum fins. Copper tube wall thickness; 3/4" dia - 0.020", 1" dia. - 0.025", 1-1/4" dia. - 0.028", prior to tube expansion. Copper tube meets the following ASTM standard designations: ASTM B42, ASTM B68, ASTM B75, ASTM B88, ASTM B111, ASTM B152, ASTM B280.

## Guaranteed working pressures:

1-1/4" CU - 194 psig at temperatures up to 300°F. 1" CU - 204 psig at temperature up to 300°F. 3/4" CU - 218 psig at temperatures up to 300°F.

## ETO enclosures and accessories

Enclosures shall be of the type as shown on the drawings. Enclosures shall be manufactured from 14, 16 or 18 gauge cold rolled steel. Enclosures to be designed to snap on and rest directly on the heating element. No sheet metal screws or other fastening devices shall be visible.

## **EXO** enclosures and accessories

Enclosures shall be of the type as shown on the drawings. Enclosures shall be manufactured from 16 or 18 gauge expanded metal. Enclosures to be designed to snap on and rest directly on the heating element. Edges of enclosure to be hemmed to provide a rounded edge. No sheet metal screws or other fastening devices shall be visible.

#### **ETO/EXO** hanger brackets

All hanger brackets shall be die formed for rigidity. Brackets to be designed to support the heating element and enclosure. Brackets to be suitable for one, two or three row applications.

All hangers must provide for lengthwise movement of elements during expansion and contraction as well as aligning elements to prevent contact with brackets, walls or enclosures.

#### Paint:

All enclosures and accessories shall be degreased and chemically phosphatized before application of a durable, attractive, electrostatic epoxy powder coating. Decorator colors are available from Zehnder Rittling's color selector chart.

## Special applications

Zehnder Rittling's reputation for leadership in commercial heating systems design and fabrication thrives on a demonstrated ability

to modify or adapt components from our vast standard inventory and to break new ground with innovative applications.

Our ingenuity and expertise free architects from the constraints of hydronic-heating conventions. We can, for instance, customize enclosures to any dimensions in stainless, textured embossed, or perforated steel for installation anywhere: in ceilings, walls, or trenches. We'll angle finned tube systems to match the wall or slope of a floor. We can even fabricate the enclosure to match the curve of a wall. We'll fabricate all copper heating elements, bronze anodized and other specialty outlet grilles, or pipe enclosures without grilles. Challenge us and we'll build it!

If you have a special application you would like us to evaluate, please call to arrange a consultation with a Zehnder Rittling expert.

The brand with the best indoor climate solutions.

#### FOUR COMPLEMENTARY PRODUCT LINES

The broad and clearly structured portfolio from the Zehnder Group is split into four product lines. Consequently, we can provide the right product, the perfect system and the matching service for all types of projects - from new builds to renovations, single- or multiple- family homes, as well as commercial projects. This variety ensures that our wealth of experience is continuously expanding, providing tangible added value to our customers on a daily basis.



#### **Decorative radiators**

Our individual decorative radiators for living and bathrooms not only make a home warmer but also more attractive. Created by renowned designers, they impress with excellent functionality.

#### **NUMBERS THAT SPEAK FOR THEMSELVES**

MANUFACTURER OF THE

1ST

STEEL RADIATOR IN THE WORLD

REPRESENTED IN COUNTRIES

121

YEARS OF INNOVATIVE TRADITION

AROUND

3,000 EMPLOYEES

FOUNDED IN

1895

1,800,000

TONNES OF CO<sub>2</sub> SAVED SINCE 2005

#### **WARRANTY**

Zehnder guarantees its products to be free from defects in material and workmanship for a period of one year from date of shipment from our Buffalo, New York factory.

Should there be any defects in the good(s), the purchaser should promptly notify Zehnder and upon receipt of written consent from Zehnder, the purchaser shall return the defective good(s) to the factory for inspection with freight prepaid. If inspection shows the goods to be defective, Zehnder will at its discretion repair or replace the said item(s).

Defects arising from damage due to shipment, improper installation, negligence or misuse by others are not covered by this warranty.



#### **Comfortable indoor ventilation**

Our comfortable indoor ventilation is energy-efficient and provides a healthy indoor climate. It promotes the well-being of the occupants and increases the value of the property.



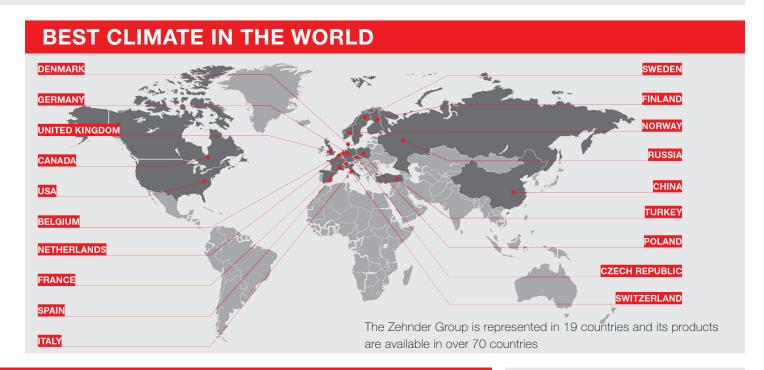
#### Heating and cooling ceiling systems

Zehnder heating and cooling ceiling systems are convenient and energyefficient for heating and cooling. They are perfectly attuned to the relevant environment.



#### Clean air solutions

Clean air solutions from Zehnder reduce the level of dust in the air, create a healthier working climate and reduce the amount of cleaning required.



This warranty is extended only to the original purchaser from Zehnder.

IMPORTANT: Approved submittal documentation, specific to each project, supersedes the general guidelines contained within this document.



The Zehnder brand offers excellent indoor climate solutions within the sectors of decorative radiators, clean air solutions, comfortable indoor ventilation and heating and cooling ceiling systems.